

Date: Thursday, 6/28/2007 8:51:06 AM
 User: Jason Murdoch

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D206-642-212
Job Number : 33242	
Estimate Number : 10804	
P.O. Number : <i>N/A</i>	Part Number : D206642212
This Issue : 6/28/2007 S.O. No. : <i>N/A</i>	Drawing Number : R613
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : LANDING GEAR	Drawing Revision : <i>N/A</i>
Previous Run : 00015	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 7/5/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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27-06-28 (1)



Comment: INSPECT WORK TO CURRENT STEP

2.0	D206642212	Skidtube RH HI 206B
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Skidtube RH HI 206B
 Original Batch B29375 @ CHG004. R613

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

- 1- Remove D2646 aft cap, and replace with a new one B *B31335*
- 2- Ensure no foreign objects in the tube
- 3- Seal the aft cap with sika-flex A/R M *104732*
- 4- Buff the GHW location with a blue pad.

27-06-28 (1)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/06/28 (1)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

- REV:0*
- New labels required
 - re-identify the paperwork with new batch #
 - re-package per PPP D206-642-212 @ CHG004

07/06/29 (1)

*Date: Thursday, 6/28/2007 8:51:06 AM
User: Jason Murdoch

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206-642-212

Job Number: 33242

Part Number: D206642212

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

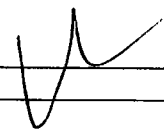


u 07-07-18

DART		TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-642-212	CHG	CHG004
DESC.	Skidtube Assembly	STC	SH98-4
LOT	B29375	STC	SA00475SE
MODEL	Bell 206A/B	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING			
MADE IN CANADA			

Date: Thursday, 11/10/2007 2:26:44 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D206-642
Job Number : 35132	
Estimate Number : 10804	
P.O. Number :	Part Number : Z_CUSTOM
This Issue : 11/10/2007 S.O. No. :	Drawing Number : ECN 1046-PAPERWORK
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LANDING GEAR	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 18/10/2007 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK:

D206-642-111 15614 15615
 D206-642-112 10319 25504
 D206-642-141 9575 18613
 D206-642-211 33078 32559 - 32565 - 33795 - 33776
 D206-642-212 32257 32567 - 32566 - 32568 - 33079 - 33080 - 33242
 D206-642-213 19735
 D206-642-214 24414 - 24484 - 28083 - 29084 - 32983 - 32984
 D206-642-241 28097 - 28604 - 33211 - 33342
 D206-642-311 28847
 D206-642-312 29741 - 15619 - 29742 - 29744
 D206-642-341 34557 34056 - 34555 - 34556 - 32495 - 31980
 D206-642-411 34132
 D206-642-411BL 34569 - 34563 - 34562 - 34060 - 34059 - 32502 - 34058
 D206-642-412 34135
 D206-642-412BL 34135
 D206-642-441 31066 - 30940 - 30260 - 30265 - 24739
 D206-642-511 34582 - 34579 - 33848 - 34581
 D206-642-512 34586 - 34584 - 34583
 D206-642-513
 D206-642-514
 D206-642-541
 D206-642-611
 D206-642-612

ADD NEW PAPERWORK EASA.IM.R.S.01320 REV.1
 PER ECN 1046

1-11-07 SP